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REVISIONS (INDICATED BY) ▲			
REV	DATE	DCR#	TITLE

D

D

(4) Tear notches,
as indicated

8

C

C

6

Fold

1"/1.5" End Cap,
Polypropylene

1.5" Gasket,
silicone

1"/1.5" Clamp,
Nylon

LDPE Fitting, per
Table A.

NOTES:

- 1) NO CONTAMINATION PERMITTED
- 2) NO PARTING LINE PERMITTING ON FLUID SEALING SURFACES
- 3) PARTS MUST BE MOLDED AND ASSEMBLED IN A CLEANROOM ENVIRONMENT

TABLE A

Part Number	Description
2A-416-TC-6X8	1/4" HB x 1"/1.5" Flange
2A-616-TC-6X8	3/8" HB x 1"/1.5" Flange
2A-816-TC-6X8	1/2" HB x 1"/1.5" Flange
2A-1216-TC-6X8	3/4" HB x 1"/1.5" Flange

UNLESS OTHERWISE SPECIFIED:

1. ALL DIMENSIONS ARE IN INCHES
2. DO NOT SCALE DRAWING
3. REMOVE ALL BURRS AND SHARP EDGES TO .015 MAX.
4. MACHINED SURFACE TO BE 125 MICRO-INCHES

5. TOLERANCES ON:
XX DECIMALS %P.02
XXX DECIMALS %P.005
ANGLES %P.1% \pm D

DRAWN BY	DATE	DWG NO	REV	SHEET	SCALE	SHEET SIZE
B. Willemstyn	4-Mar-2010	2A_lrg.dc		1 OF 1		A
TITLE SterilEnz Assembly, 1"/1.5" Flange 1/4", 3/8", 1/2", & 3/4" HB						A

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