



REVISIONS (INDICATED BY ▲)		
REV	DATE	TITLE
1	6/14/03	"or similar" added to Presto 106 Zipper
1	6/14/03	"per spec 003-01" added
1	6/14/03	"no extrusion or string" added to Weld text

- NOTES:
- 1) NO CONTAMINATION PERMITTED
 - 2) NO PARTING LINE PERMITTING ON FLUID SEALING SURFACES
 - 3) PARTS MUST BE MOLDED AND ASSEMBLED IN A CLEANROOM ENVIRONMENT

DRAWN BY B. Willemstyn	DATE Sept 28, 01	DWG NO MPS_DS.1.5.DC	REV 1	SHEET 1 OF 1	SCALE	SHEET SIZE A
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B. Willemstyn	June 14, 03	TITLE SterilEnz, 1/2" HB - 1.5" Flange Part Number: DS-824-TC-6X6				A
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UNLESS OTHERWISE SPECIFIED:	
1. ALL DIMENSIONS ARE IN INCHES	5. TOLERANCES ON:
2. DO NOT SCALE DRAWING	XX DECIMALS %P.02
3. REMOVE ALL BURRS AND SHARP EDGES TO .015 MAX.	XXX DECIMALS %P.005
4. MACHINED SURFACE TO BE 125 MICRO-INCHES	ANGLES %%P1%#D

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